

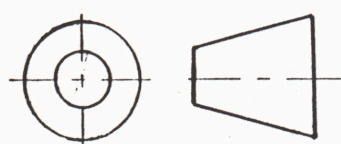
① MATERIAL: ASSAB CALMAX
HEAT TREAT IN VACUUM FURNACE
TO HRC 55 ± 2
(TEMPER ABOVE 450°C)
SPLINES & $\phi 30$ PISTON SECTION TO BE
TITANIUM NITRIDE COATED

DIMENSIONS IN MILLIMETRES
DO NOT SCALE

PATERSON INSTRUMENTS PTY LTD

TOLERANCES ± 0.3 UNLESS STATED

HPT TESTING MACHINE
PRESSURE VESSEL ASSEMBLY
STRAIN GAUGE LOAD CELL - DETAIL ①



ACN 008 644 273

A3	SCALE 2:1	DATE MAR 1996	DRAWING NO 4401
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