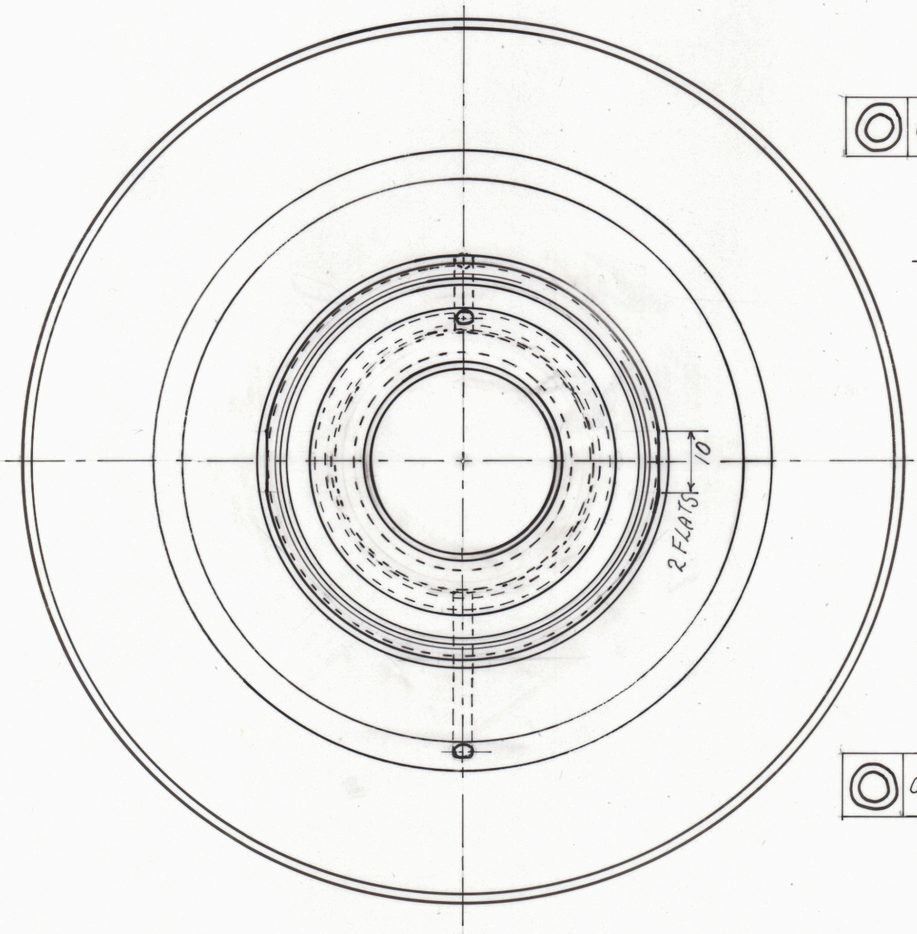

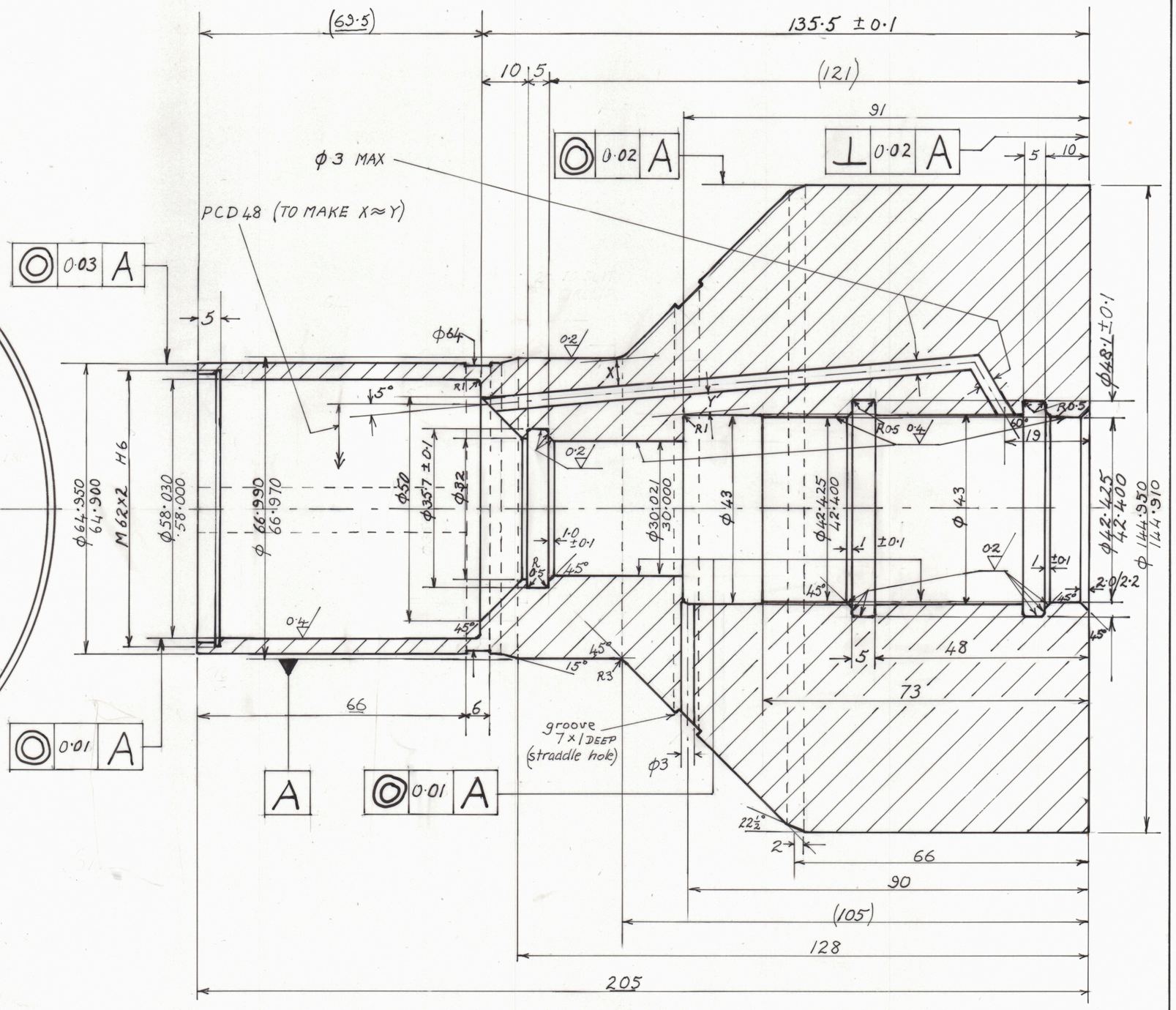

NOTES:

1. ϕ3 INCLINED HOLE MUST BE DRILLED FROM INSIDE — CAN BE 1/8".
2. GRIND ϕ58 & ϕ30 BORES IN ONE SETTING FOR CONCENTRICITY, ALSO ϕ67 OD IF POSSIBLE; ϕ42·4 BORE CAN BE GROUND FROM OTHER END OBSERVING 0·010 CONCENTRICITY TO FIRST END

DIMENSIONS IN MILLIMETRES
DO NOT SCALE

TOLERANCES ±0·3 UNLESS STATED

MATERIAL: ASSAB ORVAR M SUPREME
HRC 42±2

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HIGH PRESSURE/TEMPERATURE TESTING MACHINE
PRESSURE VESSEL ASSEMBLY
DETAIL (6A) — BOTTOM CLOSURE PLUG – ACTIVE

A3	SCALE 1:1	DATE JUNE 1989	DRAWING NO 4101 REV

REV. OCT 1993, MAR 1994