6 HOLES Ø17
EQUISPACE ON
PCD 175

ASSAB 708 OR 718
BLACK OXIDE FINISH
BEFORE FINAL GRINDING

DIMENSIONS IN MILLIMETERS –
DO NOT SCALE

TOLERANCES ± 0.3 UNLESS STATED

1. INITIAL THICKNESS 16.3 MIN
2. ASSEMBLE BOLTS WITHOUT SPACER Ø16; TORQUE SCREWS
to 15.0 Nm WITH THREAD LUBRICATION ONLY; MEASURE GAP
PLUS 10 µm.
3. GRIND SPACER TO THICKNESS EQUAL TO AVERAGE GAP
PLUS 10 µm.
4. IN FINAL ASSEMBLY, TORQUE SCREWS EVENLY TO
75-100 Nm WITH THREAD LUBRICATION ONLY.

PATerson INSTrumENts PTY LTD
HPT TESTING MACHINE
ACTUATOR
PARTS 6 & 8 – SPACER & RETAINER

ACN 008 644 273