TWO HOLES $\phi \times 7$ DEEP ON PCD 28 WITH $\phi \times 12$ LONG MS PINS PUSH-FITTED TO PROTECT $\phi$

FIT REVERSING STEEL GRIP MAX LENGTH APPROX 75 (SUCH AS PART NO 122-201 FROM D.N.J BARKER PL MARELLAN TECH 1986 OR BLACKWOODS)

TWO HOLES $\phi \times 5$, C/SUNK, ON PCD 50

TWO G5 HOLES $\phi \times 5$ ON PCD 28

TWO HOLES $\phi \times 5$ ON PCD 50

MATERIAL: MS OR ASSAB 718

DIMENSIONS IN MILLIMETRES DO NOT SCALE

TOLERANCES ± UNLESS STATED

EXCLUSIVELY LICENCED TO
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ANU RESEARCH SCHOOL OF EARTH SCIENCES
HIGH PRESSURE/TEMPERATURE TESTING MACHINE
PRESSURE VESSEL ASSEMBLY
DETAIL 7 - SPECIMEN ACCESS NUT, PLATE & SPACER
A3 SCALE 1:1 DATE JULY 1989 DRAWING NO 2104

MATERIAL: ASSAB ORVAR M SUPREME
HRC 42 ± 1 THREAD TO BE MASTERED & CHASED TO SIZE AFTER HEAT TREATMENT